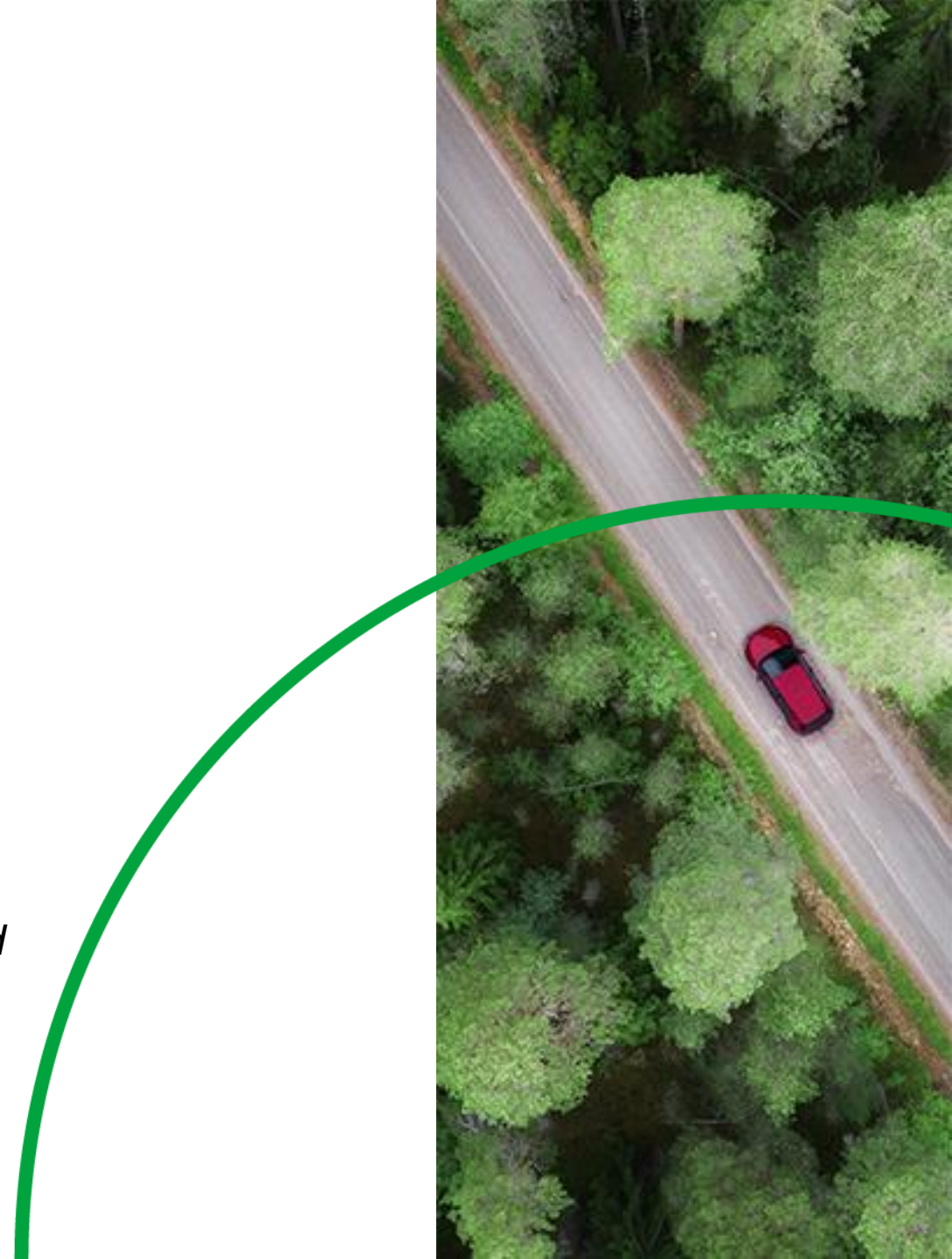


SUSTAINABILITY SOLUTIONS FOR AUTOMOTIVE

MEMA Sustainability Hour

A partnership built for today and beyond; MCG is committed to solving your challenges with sustainable solutions and advanced technologies.



Choices will allow every customer to participate in a way that meets their needs.

Sustainability is 'messy'.

Sustainability isn't 'free' but it does have value.

- 01 • MCG Corporate Overview
- 02 • KAITEKI Philosophy
- 03 • Sustainable Technology Spotlight

MCG Corporate Overview

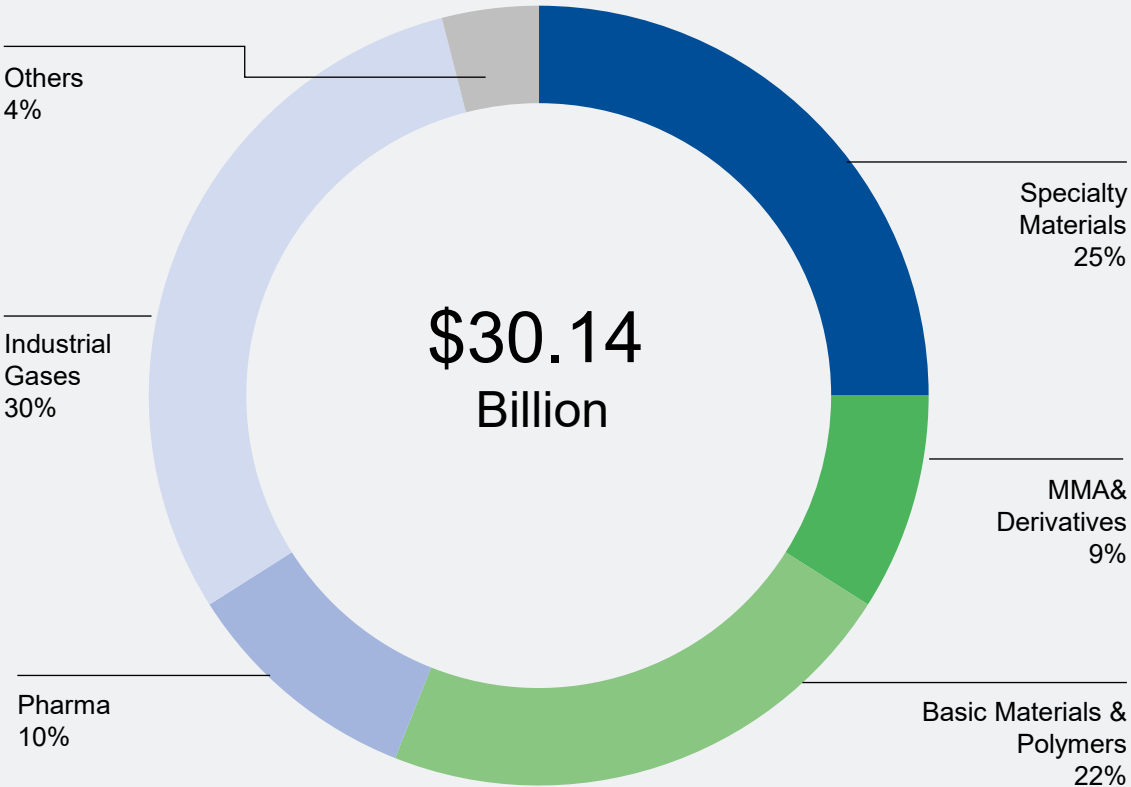
| \$30.14B

Consolidated Sales
Revenue (IFRS)

| 63,258

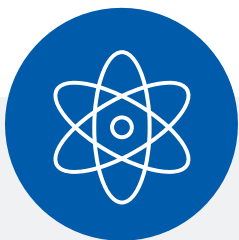
Employees
(consolidated)

Sales Revenue



Figures as of May 2025 | Exchange rate: 146.2 (¥/\$)

Core Material Strengths



Polymers

- Bioplastics** Cutting-edge bioplastics for sustainable food packaging and glass-alternatives
- EVOH** Proprietary high-performance polymer for food packaging
- Functional Resin** Comprehensive and environment-friendly resin offerings



Films

- Optical Film** Top manufacturer of optical PET film ~20% global market share
- Barrier Film** Key supplier of barrier films, primarily for food packaging and medical products
- Industrial Film** Value-added offerings for a wide variety of industrial applications. Low environmental load technologies



Molding Materials

- Carbon Fiber Composite Materials** World-leading integrated product chain of carbon fibers
- Super Engineering Plastic Components** Chemical partner for global OEMs, industrial machinery, and aircraft manufacturers



Chemicals

- MMA** #1 supplier of MMA monomer with ~40% global market share
Proprietary Alpha technology, lowest product carbon footprint globally
- Functional Monomer** Molecular design technology fully tailored to customer needs

Your partner on the road to carbon neutrality

The sustainable innovations that will define the future of mobility are made possible by cutting-edge material applications and recycling technologies.

Materials make the difference

Circular solutions

A shared responsibility



Our KAITEKI Philosophy

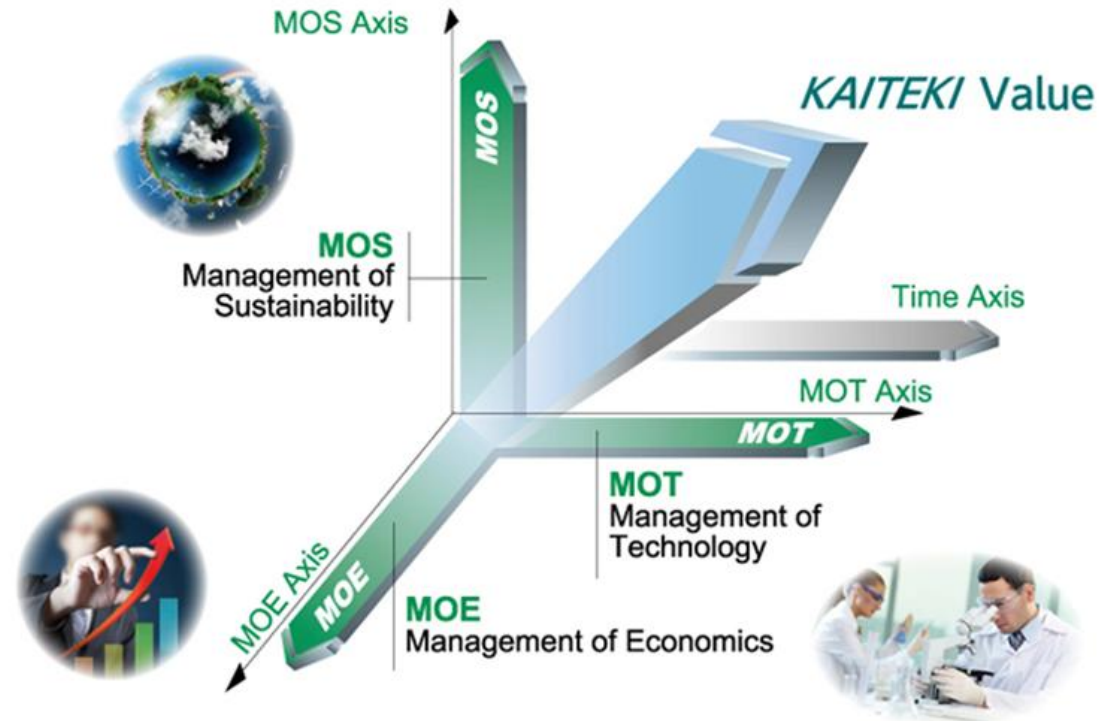
Our Purpose

- The Purpose shows why Mitsubishi Chemical Group exists, what we aim to achieve, and how we contribute to our stakeholders.
- It expresses the Group's persistent determination to realize KAITEKI—our North Star—which has guided the organization and our commitment to our stakeholders since 2011.

**We lead with innovative solutions
to achieve KAITEKI,
the well-being of people and the planet**

Who We Are

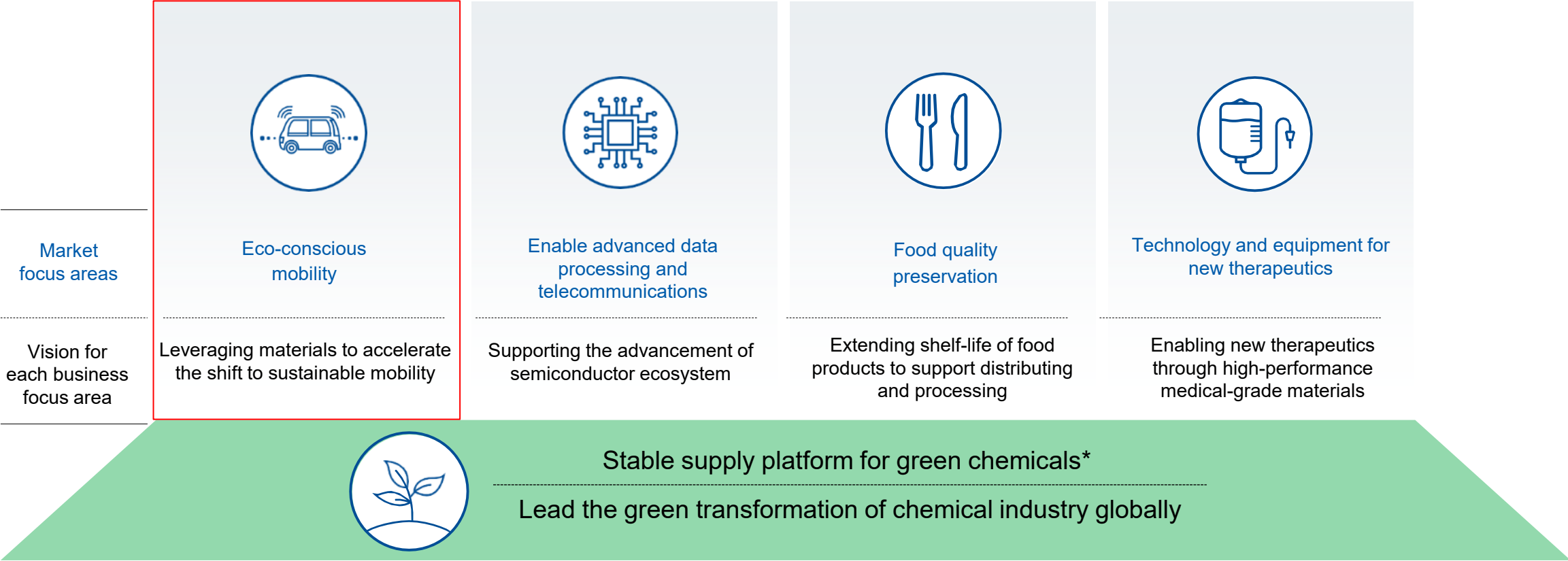
- Our Slogan reflects the three management strategies to realize our purpose—
 - Management of Technology (MOT),
 - Management of Economics (MOE), and
 - Management of Sustainability (MOS).
-
- We will lead the realization of KAITEKI through better Science by providing Value to all stakeholders and contributing to healthy living and the sustainable Life of people and the planet.



Dr. Yoshimitsu Kobayashi
Former President and CEO MCHC
2007 through 2015

Our Vision across five market focus areas

By clarifying our Vision across five business focus areas where we can make the most of our strengths, we aim to become a Green Specialty Company that continues to provide optimal solutions for society.



* Basic chemicals and their derivatives with reduced environmental impact

Partnering for Planet-Positive Progress

- Climate
- Waste Reduction
- Water Stewardship
- Diversity

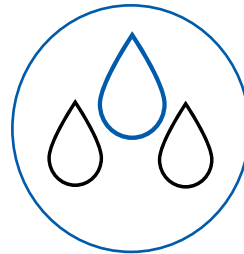
Our goals helping you achieve yours



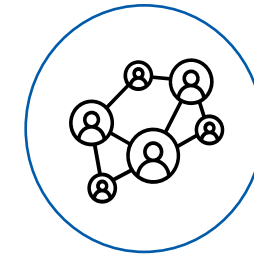
-29% emissions
Scope 1 & 2 by 2030¹



-10% waste to landfill
Year over year²



-310t water
Resource management COD by 2029³



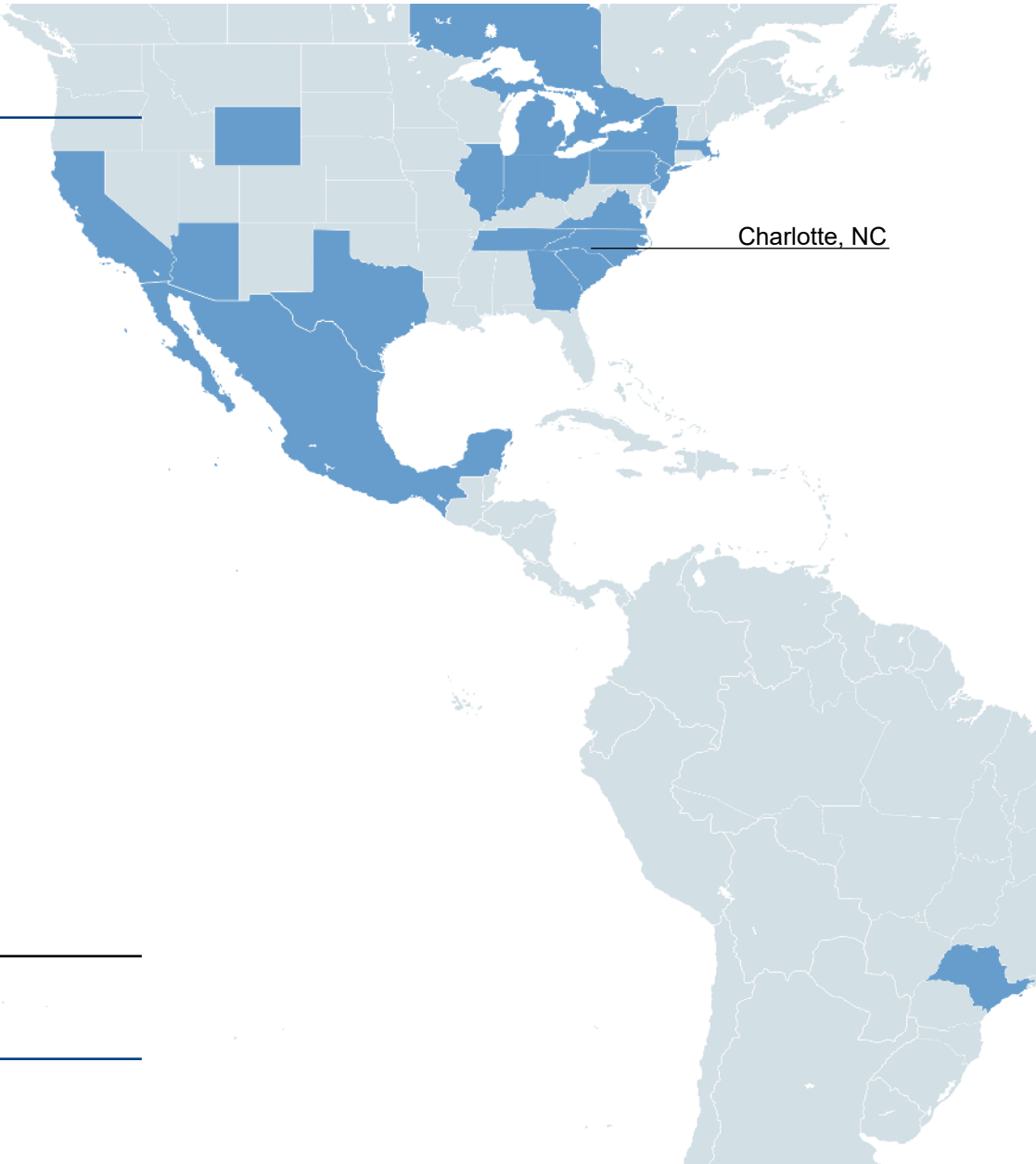
40% diversity
Management level by 2030⁴

Mitsubishi Chemical Group | America Locations



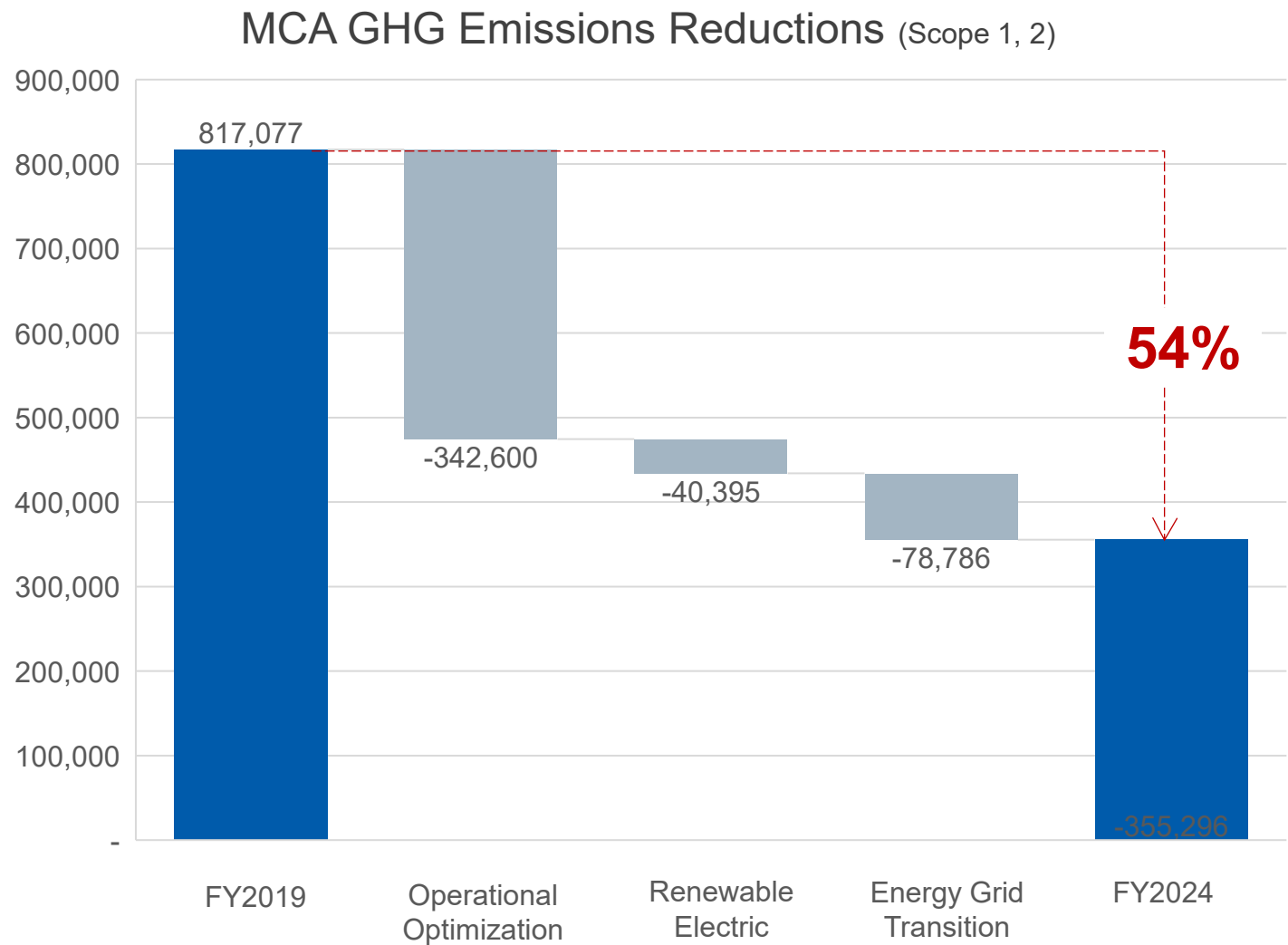
Renewable Energy | Zero Waste to Landfill (ZWTL)

Arizona	Cleanpart (Phoenix), MCAM (Mesa)
California	DEV (Menlo Park), MCAM (Stockton), MCA (Carlsbad, Glendale), MCCFC (Sacramento, Irvine, Poway)
Georgia	Mytex Polymers (Covington)
Illinois	MCAM (Libertyville), Soarus (Arlington Heights)
Indiana	MCAM (Fort Wayne), Mytex Polymers (Jeffersonville)
Massachusetts	MCA (Wilmington)
Michigan	MCA (Commerce Township)
New York	MCA (New York City)
North Carolina	MCA (Charlotte)
Ohio	MCA (Bellevue)
Pennsylvania	Gelest (Glen Rock, Morrisville), MCAM (Delmont, Reading, Scranton)
South Carolina	MCA (Greer)
Tennessee	MCA (Memphis)
Texas	MCA (La Porte, Pasadena)
Virginia	MCA (Chesapeake), MCAM (Wytheville)
Mexico	Mytex Polymers (Queretaro), MCAM (Toluca)
Brazil	MCAM (Atibaia), MCP (Atibaia)



Driving reductions

Because we understand
that our Scopes 1 & 2
become **your Scope 3**



Efforts Toward a Circular Economy

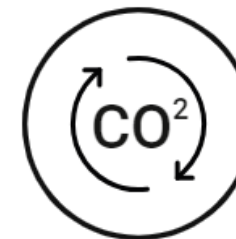
Our dedicated team of researchers and material scientists is developing innovative technologies and solutions to use precious resources in a smarter way while reducing the overall environmental impact.



**Material
Recycling**



**Bio-based
Raw Materials**



**CO₂
Recycling**

Future-ready solutions set to tackle your material challenges

This overarching KAITEKI Philosophy is our guiding principle as we use **LESS** to have **MORE**.

- **LESS RESOURCES** | Our technologies extend the loop, conserving resources by transitioning to bio-based and recycled raw materials.
- **LESS WASTE** | We reduce raw materials usage by recycling our own waste and partnering with customers to recycle their waste.
- **LESS IMPACT** | We decrease our impact on the environment through advanced resin innovation and developing lightweight materials.
- **MORE PRODUCT LIFE** | Extending the material properties for extends the useful life of products.



Sustainable Technologies Spotlight

Solutions for Automotive

Sustainability challenges

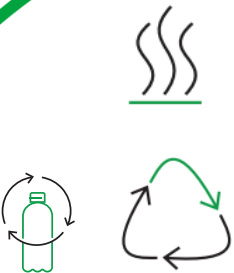
- Not knowing which of two choices might yield a better result for sustainability.
- Analyzing processes to determine where to focus sustainable efforts.

Our solution

- Utilize LCA techniques in our company as example to others.
- Offer LCA as a metric for procurement and engineers to evaluate material choices.
- Promote LCA to reduce pseudo science.

Key projects

- Full analysis of USA operations and value streams for our products.
- 100% wastewater collection for our factories. Disconnecting from municipal systems.
- Purchase or producing sustainable power where offered.



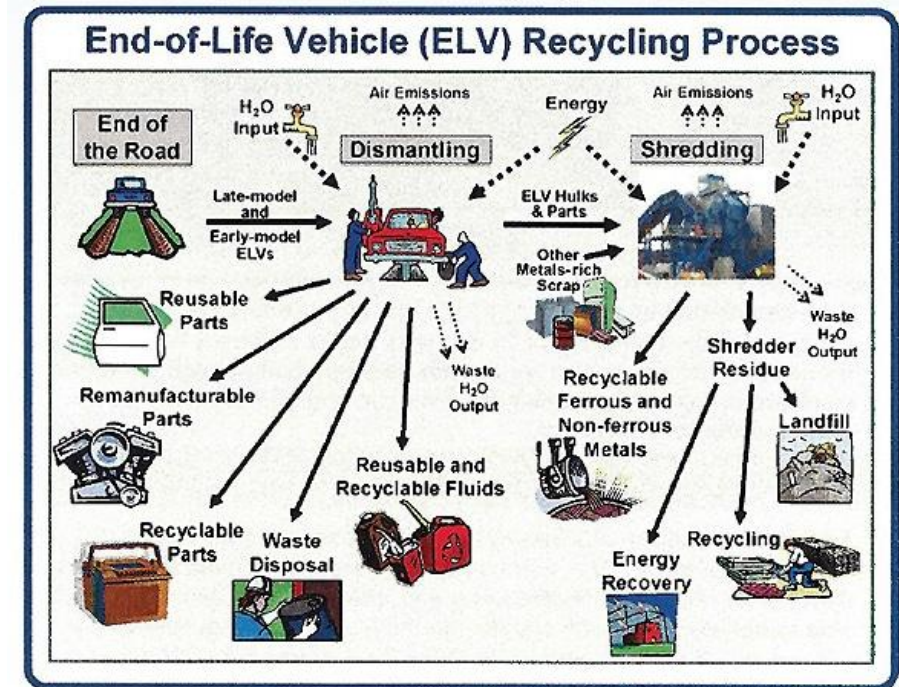
Sustainability challenges

- Recovering parts at the end of useful life.
- Identifying remaining life of parts.
- Creating an aftermarket for connecting buyers with sellers.
- Special tools required for removal or rebuilding of parts.

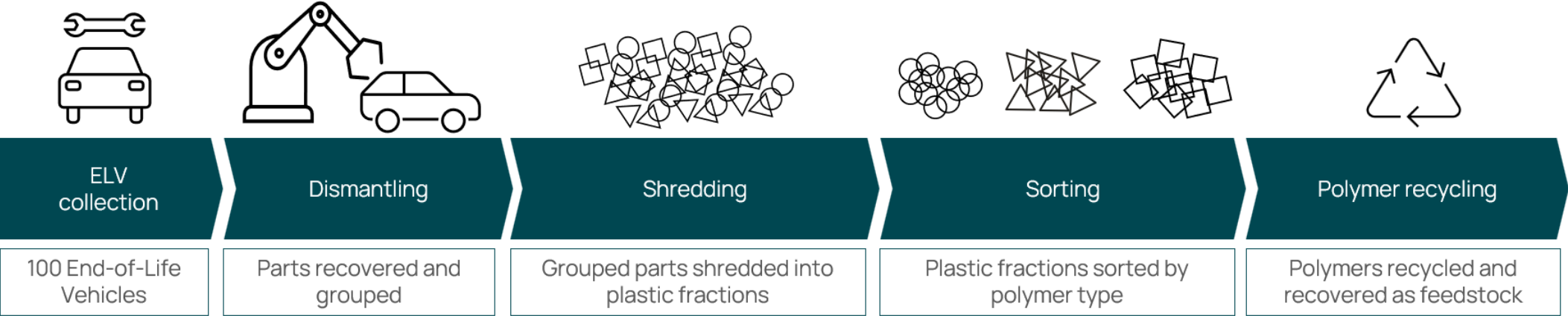
Our solution


- Work with other industry leaders to find the best ideas.
- Test the best ideas on a 100-car sample to determine biggest opportunities and threats to implementation.
- Use MOT, MOS and MOE to identify the highest probability solutions with the technologies we have today.

Key projects



End-of-Life Vehicle Plastic Recycling Value Chain



 Repurpose good parts with remaining life.



Sustainability challenges

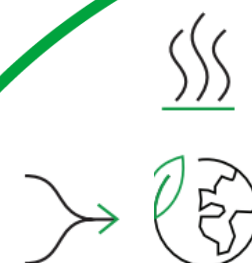
- Daily activities distract individuals and companies from focusing on sustainability.
- Best ideas are not developed due to lack of impact analysis

Our solution

- Dedicated department “KAITEKI Center” funding students and professors to focus on the best ideas.
- Rigorous debate and analysis to ensure the ideas with the best impact are prioritized.
- Ideas that benefit others can be shared and developed by those who would benefit the most.

Key projects

- Co-development of single-use plastic replacement with Starbucks coffee.
- Protope of carbon capture equipment by government funding.
- Low emission building by Biomimicry of Cactus at School of Sustainability.



Sustainability challenges

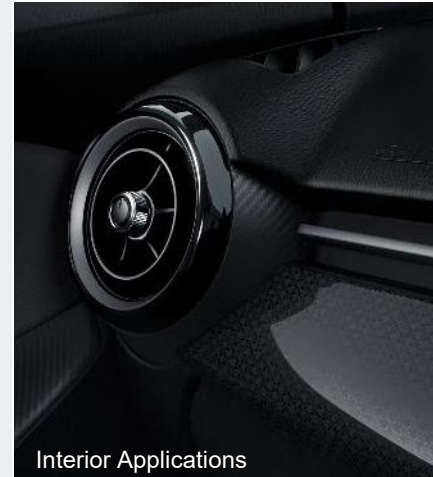
- Multi-step painting and coating processes are among the most emissions-intensive and waste-generating stages in automotive manufacturing
- Difficult to achieve necessary aesthetics, impact, scratch, and UV-resistance without multi-step painting and coating

Our solution

- Polymerizing 100% bio-based monomer with an oil-based co-monomer results in DURABIO – a 40% -60% bio-based engineering plastic
- Excellent high-gloss surface and color eliminates painting and hard-coating processes
- More well-rounded performance profile than PMMA or PC

Key projects

- Customized DURABIO grade with improved shock and weather resistance for use on Suzuki S-Cross exterior grill
- Integrated front grill and radar cover components, consolidating parts and eliminating painting process
- Development of mold-in-color (MIC) high design interior parts



Interior Applications



Exterior Applications




Conclusion

- We live sustainability at Mitsubishi Chemical Group.
- Standard products promote sustainable solutions
 - Battery materials
 - Lightweight composites and materials
 - Mold-in-Color products eliminate VOC's and paint oven carbon footprints.
- Every customer is different so we need to pursue multiple ideas simultaneously to get the biggest impact.
- Partnerships with customers, governments, universities and trade associations can leverage the effect.
- There needs to be more education in automotive about Scope 1, 2 and 3 emissions and how OEM's and Suppliers can assist each other.
- Sustainability isn't 'free' but it does have value. Companies that recognize this and pursue the most impactful ideas FOR THEM will have a market advantage.

Thank you.

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For more information visit our website

